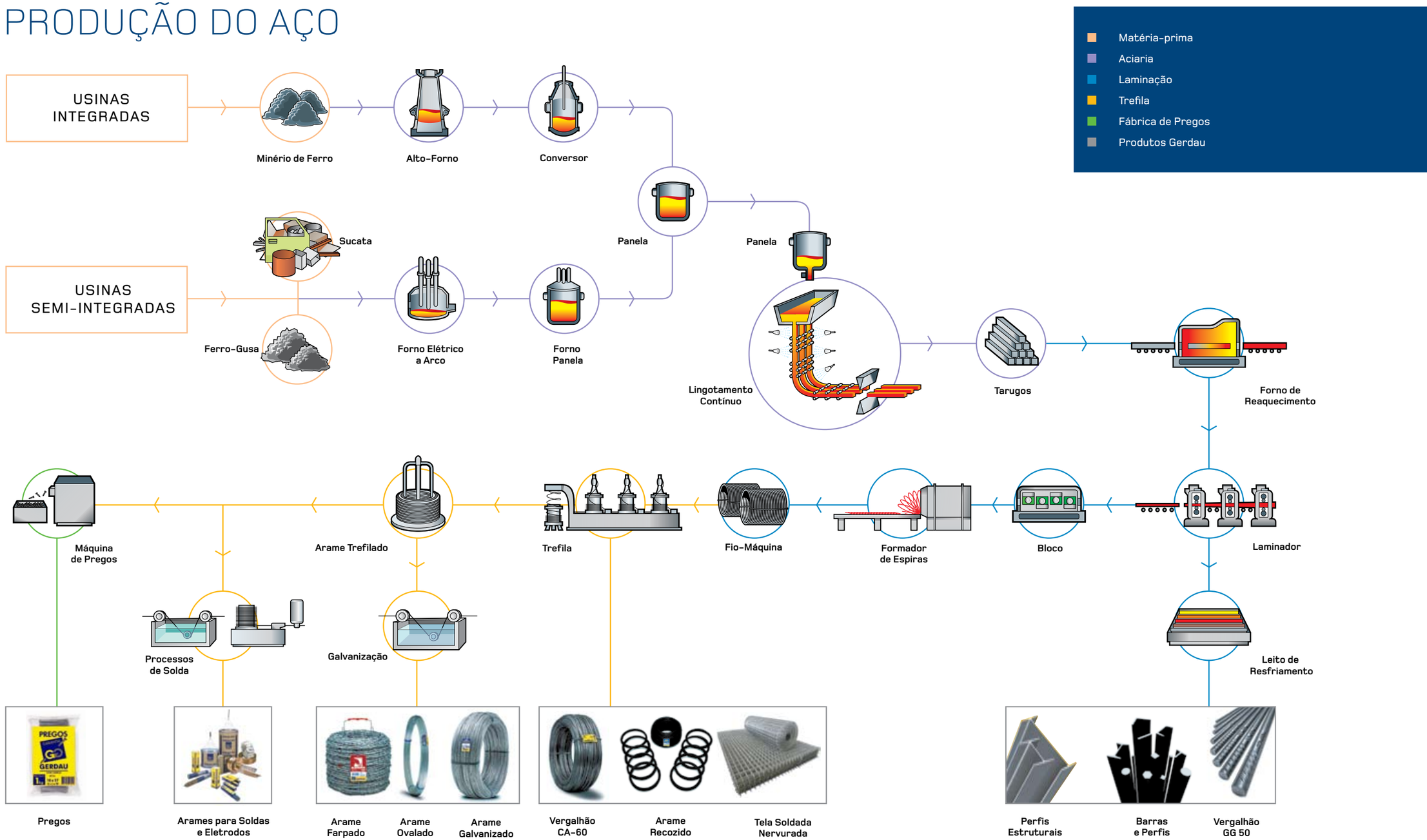PRODUÇÃO DO AÇO